

*Copy***IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re PATENT APPLICATION OF

Inventor(s): KOYAMA et al.

Filed: Herewith

Title: METHOD AND APPARATUS FOR FORMING A CASTING WHICH INCLUDES AN
INSERT

DATE: September 19, 2001

PRELIMINARY AMENDMENTHon. Commissioner of Patents
Washington, D.C. 20231~~Sir:~~

Please amend this application as follows:

IN THE SPECIFICATION:

At the top of the first page, just under the title, insert:

1. --This is a Continuation-In-Part Divisional
 Continuation Substitute Application (MPEP 201.09) of
- 1(a) National Application No. 09 / 472,985 filed December 28, 1999.
filed September 18, 2001 which designated the U.S.--

IN THE CLAIMS:

Please cancel claims 1-8 without prejudice or disclaimer.

Respectfully submitted,

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